

IMPORTANT: Provide this information to employees, customers, and users of this product. Read this SDS before handling or disposing of this product. This product is covered by the OSHA Hazard Communication Standard and this document has been prepared in accordance with requirements of this standard. All abbreviated terms used in this SDS are further described in Section 16.

1. Identification

Product Name:	Tankbond Clear Epoxy (Curing Agent)	Revision Date:	4/12/2022
Product UPC Number:	070798001688	Supercedes Date:	12/29/2021
Manufactured ForDAP Global Inc. 2400 Boston Street Suite 200 Baltimore, MD 21224-4723 888-327-8477 (non - emergency matters)SDS Coordinator:MSDS@dap.com	Product Use/Class: SDS No:	Adhesive - Curing Agent 1021504	
	888-327-8477 (non - emergency matters)	Preparer:	Regulatory and Environmental Affairs
	SDS Coordinator: MSDS@dap.com		
	Emergency Telephone: 1-800-535-5053,		

2. Hazards Identification

EMERGENCY OVERVIEW: No Information

GHS Classification Eye Irrit. 2, Skin Irrit. 2

Symbol(s) of Product



Signal Word Warning

Possible Hazards 10% of the mixture consists of ingredients of unknown acute toxicity

GHS HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Eye Irritation, category 2	H319	Causes serious eye irritation.

1-352-323-3500, 1-800-222-1222

SAP Number:

GHS LABEL PRECAUTIONARY STATE	MENTS
P264	Wash thoroughly after handling.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321	Specific treatment (see on this label).
P332+P313	If skin irritation occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362	Take off contaminated clothing.

3. Composition/Information on Ingredients

Chemical Name	CAS-No.	Wt. % GHS Symbols	GHS Statements
2,4,6-Tri(dimethylaminomethyl)phenol	90-72-2	7-13 GHS07	H302-312-315-319

The text for GHS Hazard Statements shown above (if any) is given in the "Other information" Section.

4. First-aid Measures

FIRST AID - INHALATION: If inhaled, remove to fresh air. If breathing is difficult, leave the area to obtain fresh air. If continued breathing difficulty is experienced, get medical attention immediately.

FIRST AID - SKIN CONTACT: Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical aid if symptoms persist.

FIRST AID - EYE CONTACT: In case of contact, immediately flush eyes with large quantities of water for at least 15 minutes until irritation subsides. Get medical attention immediately.

FIRST AID - INGESTION: If swallowed, DO NOT INDUCE VOMITING. Get medical attention immediately.

5. Fire-fighting Measures

UNUSUAL FIRE AND EXPLOSION HAZARDS: No special protective measures against fire required.

SPECIAL FIREFIGHTING PROCEDURES: Wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent) and full protective gear. Use water spray to cool exposed surfaces.

EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam, Water Spray or Fog

6. Accidental Release Measures

ENVIRONMENTAL MEASURES: Avoid runoff into storms and sewers which lead into waterways. Water runoff can cause environmental damage.

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Dike to prevent entering any sewer or waterway. In case of spillage, absorb with inert material and dispose of in accordance with applicable regulations. Use absorbent material or scrape up dried material and place in container.

7. Handling and Storage

HANDLING: KEEP OUT OF REACH OF CHILDREN!DO NOT TAKE INTERNALLY. Avoid breathing vapor and contact with eyes, skin and clothing. Use only with adequate ventilation. Open all windows and doors or use other means to ensure cross-ventilation and fresh air entry during application and drying. Odor is not an adequate warning for hazardous conditions. Wash thoroughly after handling.

STORAGE: Close container after each use. Do not store at temperatures above 120 °F (49 °C). Store containers away from excessive heat and freezing. Store away from caustics and oxidizers.

8. Exposure Controls/Personal Protection

Ingredients with Occupational Exposure Limits				
Chemical Name	ACGIH TLV-TWA	ACGIH-TLV STEL	<u>OSHA PEL-TWA</u>	OSHA PEL-CEILING
2,4,6-Tri(dimethylaminomethyl)phenol	N.E.	N.E.	N.E.	N.E.

Further Advice: MEL = Maximum Exposure Limit OES = Occupational Exposure Standard SUP = Supplier's Recommendation Sk = Skin Sensitizer N.E. = Not Established

Personal Protection



RESPIRATORY PROTECTION: A NIOSH-approved air purifying respirator with an organic vapor cartridge or canister may be necessary under certain circumstances where airborne concentrations are expected to exceed exposure limits. In case of insufficient ventilation, wear suitable respiratory equipment. A respiratory protection program that meets the OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.



SKIN PROTECTION: Rubber gloves.



EYE PROTECTION: Goggles or safety glasses with side shields.



OTHER PROTECTIVE EQUIPMENT: Not required under normal use.



HYGIENIC PRACTICES: Wash hands before breaks and at the end of workday. Remove and wash contaminated clothing before re-use.

9. Physical and Chemical Properties

Appearance:	
Odor:	
Density, g/cm3:	
Freeze Point, °C:	
Solubility in Water:	
Decomposition Temperature,	°C:
Boiling Range, °C:	
Minimum Flash Point, °C:	
Evaporation Rate:	
Vapor Density:	
Combustible Dust:	

Gray Not Established 1.13 - 1.13 Not Established Not Established Not Established 100 - 100 121 Slower Than n-Butyl Acetate Heavier Than Air Does not support combustion Physical State: Odor Threshold: pH: Viscosity (mPa.s): Partition Coeff., n-octanol/water: Explosive Limits, %: Auto-Ignition Temperature, °C Vapor Pressure, mmHg: Flash Method: Flammability, NFPA: Paste Not Established Not Established Not Established N.E. - N.E. Not Established Not Established Seta Closed Cup Flammable Liquid Class IIIB

(See "Other information" Section for abbreviation legend) (If product is an aerosol, the flash point stated above is that of the propellant.)

10. Stability and Reactivity

STABILITY: Stable under recommended storage conditions.

CONDITIONS TO AVOID: Excessive heat and freezing.

INCOMPATIBILITY: Incompatible with strong bases and oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS: Normal decomposition products, i.e., COx, NOx.

11. Toxicological Information

EFFECT OF OVEREXPOSURE - INHALATION: Harmful if inhaled. Overexposure to fumes or vapors may cause delayed lung damage and chemical pneumonia.

EFFECT OF OVEREXPOSURE - SKIN CONTACT: May cause skin irritation and/or dermatitis. May cause allergic skin reaction or

sensitization. Harmful if absorbed through the skin. May be corrosive on prolonged contact.

EFFECT OF OVEREXPOSURE - EYE CONTACT: Corrosive to the eyes! Direct contact with eyes will cause severe irritation and may lead to burns and permanent eye damage including blindness. Mists and vapors may cause moderate to severe eye irritation.

EFFECT OF OVEREXPOSURE - INGESTION: Harmful if swallowed.

CARCINOGENICITY: No Information

EFFECT OF OVEREXPOSURE - CHRONIC HAZARDS: Repeated or prolonged exposure may cause respiratory system damage. Prolonged and repeated skin contact may cause irritation and possibly dermatitis. May aggravate existing skin, eye or lung conditions.

PRIMARY ROUTE(S) OF ENTRY: Skin Contact, Inhalation

Acute Toxicity Values

The acute effects of this product have not been tested. Data on individual components are tabulated below

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
90-72-2	2,4,6-Tri(dimethylaminomethyl)phenol	1200 mg/kg Rat	1280 mg/kg Rat	N.I.

N.I. = No Information

12. Ecological Information

ECOLOGICAL INFORMATION: Toxic to aquatic organisms.

13. Disposal Information

DISPOSAL INFORMATION: This product does not meet the definition of a hazardous waste according to U.S. EPA Hazardous Waste Management Regulation, 40 CFR Section 261. Dispose as hazardous waste according to all local, state, federal and provincial regulations. State and Local regulations/restrictions are complex and may differ from Federal regulations. Responsibility for proper waste disposal is with the owner of the waste. Do not flush into surface water or sanitary sewer system.

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Dike to prevent entering any sewer or waterway. In case of spillage, absorb with inert material and dispose of in accordance with applicable regulations. Use absorbent material or scrape up dried material and place in container.

14. Transport Information

DOT UN/NA Number:	N.A.
DOT Proper Shipping Name: DOT Technical Name:	Not Regulated N.A.
DOT Hazard Class:	N.A.
Hazard SubClass:	N.A.
Packing Group:	N.A.

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Skin Corrosion or Irritation, Serious eye damage or eye irritation

SARA SECTION 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

TOXIC SUBSTANCES CONTROL ACT:

All ingredients in this product are either on TSCA inventory list, or otherwise exempt. This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

Revision Date:	4/11/202	22	Supersedes Date: 12/29/202	21	
Reason for revision:		Substance and/or Product Properties Changed in Section(s): 01 - Product Information			
Datasheet produced by	<i>/</i> :	Regulatory Department			
HMIS Ratings:					
Health:	Flammability:	Reactivity:	Personal Protection:		
2	1	1	Х		
		VOC Less Wat	ter Less Exempt Solvent, g/L: (0.0	
			VOC Material, g/L: ()	
	VOC as Defi	VOC as Defined by California Consumer Product Regulation, Wt/Wt%: 0.00			
			VOC Actual, Wt/Wt%: (0.0	

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.

H319 Causes serious eye irritation.

Icons for GHS Pictograms shown in Section 3 describing each ingredient:



Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

DAP believes the data and statements contained herein are accurate as of the date hereof. They are offered in good faith as typical values and not as a product specification. NO WARRANTY OF MERCHANTABILITY, WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED, IS MADE WITH REGARD TO THE INFORMATION HEREIN PROVIDED OR THE PRODUCT TO WHICH THE INFORMATION REFERS. Since this document is intended only as a guide to the appropriate use and precautionary handling of the referenced product by a properly trained person, it is therefore the responsibility of the user to (i) review the recommendations with due consideration for the specific context of the intended use and (ii) determine if they are appropriate.